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LINE FOR GRATES FROM STRIP



Line for grates from strip

54002C	1 <u>DECOILER</u> Decoiler 2 t – useful width 500 mm.
55004A	2 STRAIGHTENER WITH FEEDER WITH ROLLS 300 Straightener with feeder with rolls useful width 300 mm.
Н3	3 MECHANICAL PRESS 120 t 60 blows / min
4M	4 FEEDER CONVEYOR FOR STRAPS L 3000
28201A	5 ROLL FORMING LINE TYPE PME 50 Roll forming line with shaft Ø 50 mm.
28401	6 UNLOADING BENCH L TYPE Unloading bench light type, length 3-12 m, lateral unloading w. pneumatic cylinder.
251-252	7 CONTROL DESK W. ELECTRICAL INSTALLATION
36023	8 WIRE MESH ACCIDENT PREVENTION BARRIERS

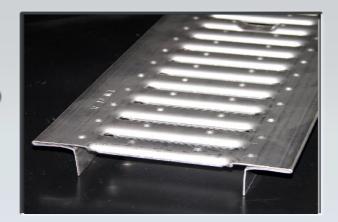


MACHINES

LINE FOR GRATES FROM STRIP



View of press and motorized conveyor



Finished product



Decoiler

PM 585 negrappe 109 tally
PM 585 negrappe 106 tally
PM 585 negrape 1450 45
Via Morsaltano 1450 450 58
Via Morsaltano 1450 450 400 160
30030 339 0415 160
1612 439 0415 160
1612 439 0610 160
1612 439 0610 160
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1612 439 0610 160
1612 439 0610 160

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Production line for grates from strip for water discharging channels with simple "C" form and "T" shape.

N° 2 different toolings (series of rolls) mounted coupled on the roll forming line. The cut and the punching are carried out before the profiling for not having to change the cutting dies.

The change of width on the roll forming line is through spacers.

Between the punching press, the cut and the roll forming line (bending) we have motorized transport rolls with a centering system from one profile to another. Unloader - stacker as option.

65402B





Line speed:	8	mt/1'	
Width	100-200	mm	
Length	1000	mm	
Material: galvanized, glossy, s. s.			
Step of slots	26	mm	
Dir. prod. pressing operation: from left			
Thickness	1,2-1,5	mm	
Decoiler capacity	2	t	
Air consumption:	300	NI/1	
Installed power:	42	Kw	

Press with die



Straightener feeder



Detail of dies



Unloading bench



Control desk

